

Please amend the claims as following:

1. (currently amended) A circular tubular heat pipe having a sealed structure closing a distal opening thereof, wherein an improvement of the sealed structure comprises:

a concave wall portion formed on the heat pipe below and near the distal opening to form an overlapping wall from the concave wall portion to the distal opening;

~~a pressed recess portion formed by curling the overlapping wall~~ pressed recess portion formed on the concave wall portion adjacent to the distal opening, the pressed recess portion being an arc shape in cross section;

wherein the pressed recess portion near the distal opening is inward pressed to form a volume reduced portion having a cross section of an unsymmetrical curled shape; and

a sealed welding portion formed at the distal opening.

Claims 2-7 (cancelled)

8. (original) The circular tubular heat pipe as claimed in claim 1, wherein the volume reduced portion is further welded.

9. (original) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is spot welded.

10. (original) The circular tubular heat pipe as claimed in claim 1, wherein the pressed recess portion is ultrasonically welded.